**Resource Lists and Glossary Terms**

**Housing First**

Below are links to resources related to Housing First information and resources that applicants may find useful in developing a project the Adult Reentry Grant Program. This list is not meant to be exhaustive but may be a starting point for applicants:

1. Housing First - Corporation for Supportive Housing PowerPoint <http://www.bscc.ca.gov/downloads/ARG%20PPt%20PDF-Housing%20First.pdf>
2. Housing First Checklist: Assessing Projects and Systems for a Housing First Orientation

<https://www.usich.gov/resources/uploads/asset_library/Housing_First_Checklist_FINAL.pdf>

1. What is Housing First? California Department of Housing and Community Development

<http://hcd.ca.gov/grants-funding/active-funding/docs/Housing-First-Fact-Sheet.pdf>

1. Housing First in Permanent Supportive Housing <https://www.hudexchange.info/resources/documents/Housing-First-Permanent-Supportive-Housing-Brief.pdf>
2. Wikipedia Housing First

<https://en.wikipedia.org/wiki/Housing_First>

1. Deploying Housing First Systemwide

<https://www.usich.gov/solutions/housing/housing-first/>